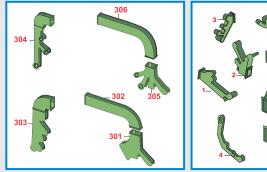
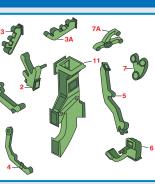
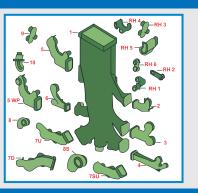


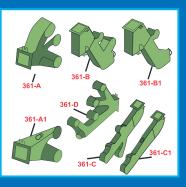
# **LAKSHMI CARD COPS TECHNO ENGINEERING** EFFECTIVE CARD CLEANING & EFFICIENT SPINNING

# **ALL TYPES OF CARDING SUCTION DUCTS**







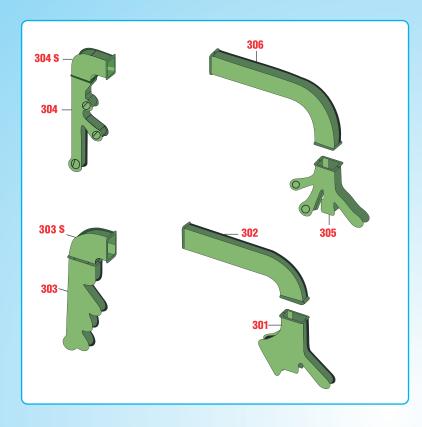




# **LC CARDING MACHINE DUCTS** (Suitable for LC 300A, LC 300A V3 & LC 300A V4 CARDS)



SFD Steel Made End Connector





SFL Steel Made End Connector







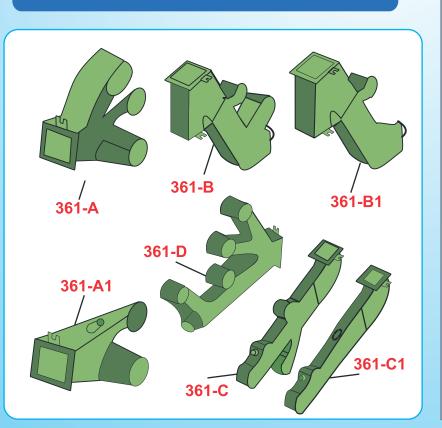
BEFORE

Flat End Milling Conversion Kit





### LC CARDING SUCTION CONNECTERS



LC CARDING MACHINE DUCTS

(Suitable for LC 333, LC 361 & LC 363 CARDS)





L C RUBBER RING SMALL SIZE





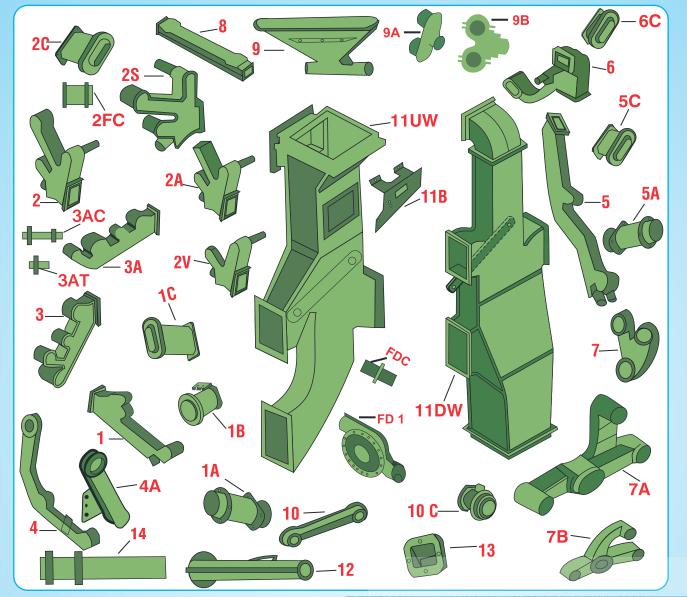


L G RUBBER RING BIG SIZE



# DK CARDING DUCTS & RUBBER RINGS (Suitable for DK 760, DK 780, DK 800, DK 803 & DK 903 CARDS)





DRAWING NO	DK CARDING PRODUCT DESCRIPTION	0
DK 1	LH DOFFER SIDE DUCT	
DK 1A	LH STRIPPER CONNECTOR	1
DK 1B	LH BELOW SFD CONNECTOR	
DK 1C	LH SFD CONNECTOR	1
DK 2	LH FLAT SIDE DUCT	1
DK 2A	LH FLAT SIDE DUCT (FLAT WAST SEPARATE)	1
DK 2S	LH FLAT SIDE DUCT (FOR DK 800 & DK 903)	
DK 2V	LH FLAT SIDE DUCT (FOR DK 800)	
DK 2C	LH SFL END CONNECTOR	1
DK 2FC	LH FLAT CONNECTOR	1
DK 3	LH LICKERIN SIDE DUCT	1
DK 3A	LH LICKERIN SIDE DUCT (FOR DK 803 & DK 903)	
DK 3AC	LH LICKERIN SIDE CONNECTOR (FOR DK 803 & DK 903)	1
DK 3AT	LH LICKERIN SIDE TOP CONNECTOR	1
DK 4	LH CYLINDER UNDER SIDE DUCT	1
DK 4A	LH CYLINDER UNDER SIDE DUCT (FOR DK 903)	1
DK 5	RH DOFFER SIDE DUCT	1
DK 5A	RH STRIPPER CONNECTOR	1
DK 5C	RH SFD END CONNECTOR	1

DRAWING NO	DK CARDING PRODUCT DESCRIPTION
DK 6	RH BELT SIDE DUCT
DK 6C	RH SFL END CONNECTOR
DK 7	RH MODIFIED LICKERIN SIDE DUCT
DK 7A	RH LICKERIN SIDE DUCT (FOR DK 803 & DK 903)
DK 7B	RH LICKERIN SIDE DUCT (FOR DK 903)
DK 8	FLAT UPPER SIDE SQUARE DUCT
DK 9	UNDER DOFFER SIDE DUCT
DK 9A	LH CHUT COLLECTOR
DK 9B	LH CHUT COLLECTOR
DK 10	RH UNDER CASING SIDE DUCT
DK 10C	RH UNDER CASING CONNECTOR
<b>DK 11 UW</b>	MAIN DUCT UPWARD
<b>DK 11 DW</b>	MAIN DUCT UPWARD
DK 11B	MAIN DUCT BROCKET ALONG WITH SPL SCREW
DK 12	DK STRIPPER WAST COLLECTOR
DK 13	DK SLIVER DELIVERY KNOB
DK 14	DK LICKERIN UNDER SIDE DUCT
DK FD1	CHUTE FAN DUCT (FOR DK803 & DK903)
DK FDC	CHUTE FAN DUCT CONNECTOR (FOR DK803 & DK903)



#### DK 760, DK 780 & DK 800 CARDS)

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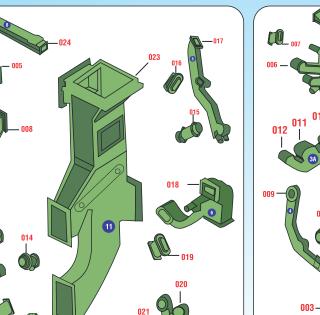
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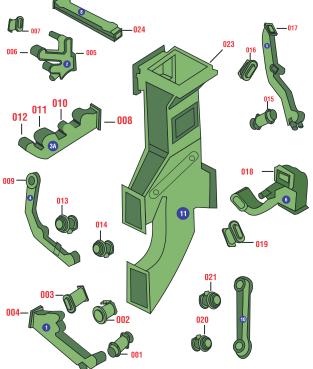
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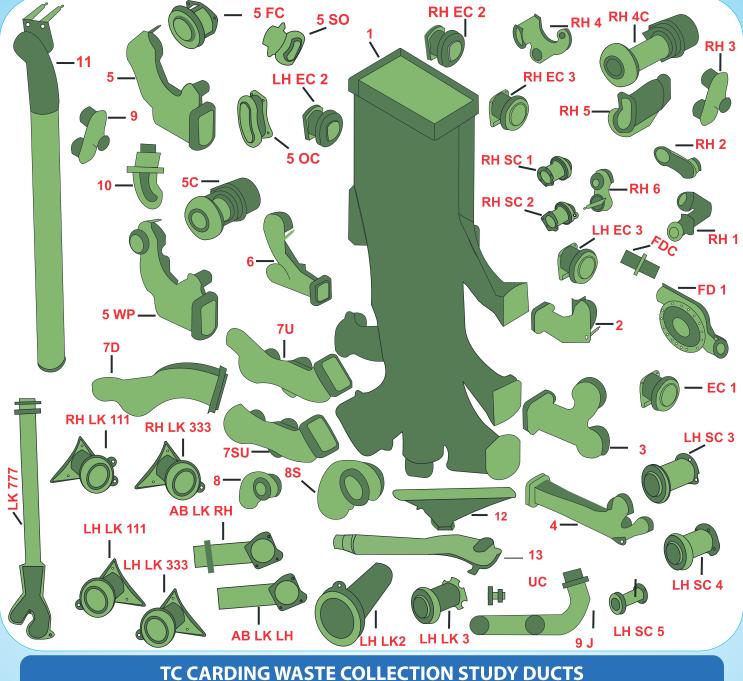
#### DK 803 & DK 903 CARDS



DRAWING NO	TC CARDING PRODUCT DESCRIPTION
TC LH LK2	LH TRIPLE LICKERIN SECOND LICKERIN SIDE CONNECTOR
TC LH LK3	LH TRIPLE LICKERIN THIRD LICKERIN SIDE CONNECTOR
TC 8	LH BACK LICKERIN
TC 8S	LH BACK LICKERIN ( TC 5, TC 51)
TC 9	LH CHUT COLLECTOR
TC 9J	LH CYLINDER UNDER CASING SIDE DUCT
TC UC	UNDER CASING SIDE CONNECTOR
TC 10	FLAT WASTE COLLECTOR SEPARATE DUCT
TC 11	FLAT WASTE SEP DOWN WARD DUCT
TC 12	UNDER DOFFER SIDE DUCT
TC 13	DOFFER SIDE WASTE COLLECTOR
FD1	CHUTE FAN DUCT
FDC	CHUTE FAN DUCT CONNECTOR
TC RH1 & RH2	RH LICKERIN SIDE CONVERSION KIT
TC RH 3	RH CHUT COLLECTOR
TC RH 4	RH FLAT SIDE DUCT
TC 4C	RH BELT WASTE COLLECTOR
TC RH EC 2	RH FLAT ZONE END CONNECTOR
TC RH 5	RH BACK FLAT SIDE DUCT
TC RH EC 3	RH FRONT FLAT CONNECTOR
TC RH 6	RH STIPPER SIDE DUCT
TC SC 1	RH STRIPPER CONNECTOR
TC SC 2	RH STRIPPER CONNECTOR
TC CD	COILER SIDE DUCT

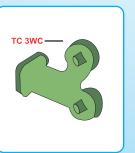
# TC CARDING DUCTS & RUBBER RINGS (Suitable for TC 03, TC 53, TC 06, TC 07, TC 08, & TC 51 CARDS)





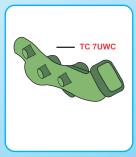
# (Suitable for TC 03, TC 53, TC 06, TC 07, TC 08 & TC 51 CARDS)





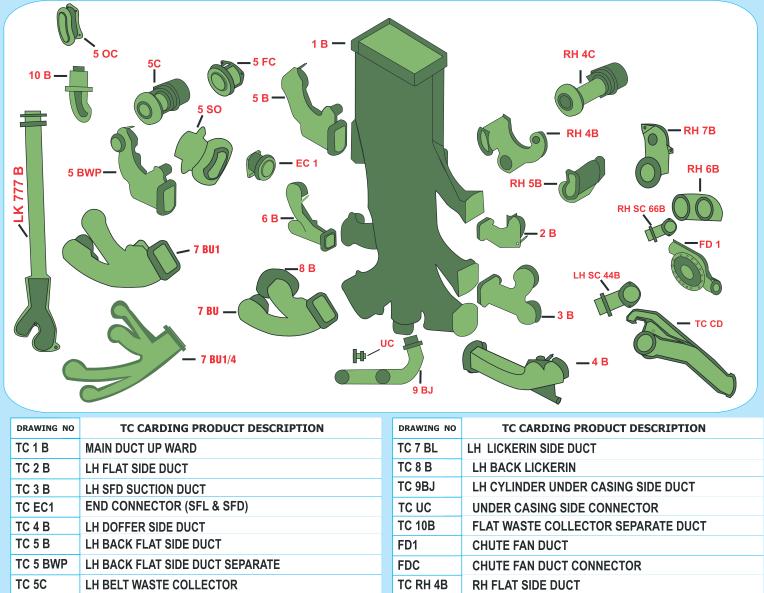






# TC CARDING DUCTS & RUBBER RINGS (Suitable for TC 10,TC11,TC12 TC15 & TC19I CARDS)





TC 4C

TC RH 5B

TC RH 6B

TC RH 7B

TC LH SC 44 B

TC 777 B

TC 5BWC

TC CARDING WASTE COLLECTION STUDY DUCTS (Suitable for TC 10, TC11, TC 12, TC 15 & TC19I CARDS)

RH BELT WASTE COLLECTOR

**RH BACK SUCTION COLLECTOR** 

LICKERIN WASTE SEPARATE CONVERSION KIT

тс 7вижс

**RH BACK FLAT SIDE DUCT** 

LH STRIPPER CONNECTOR

TC 6BWC

**RH STIPPER SIDE DUCT** 

TC 5FC

**TC 50C** 

TC 5 SO

TC 6 B

TC 7BU

TC 7 BU 1/4

TC 2BWC

LH FLAT WASTE CONNECTOR

LH SMALL OVEL CONNECTOR

LH FLAT OVAL CONNECTOR

LH LICKERIN SUCTION DUCT

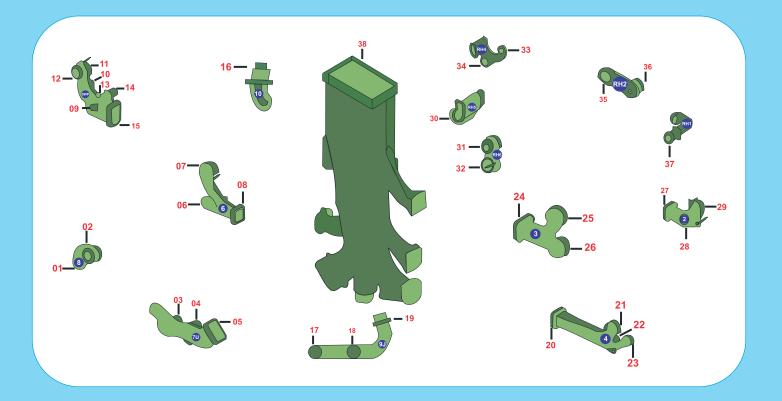
TC 3BWC

LH LICKERIN SIDE DUCT

LH SFL SUCTION DUCT

TC CARDING RUBBER RING DRAWING NUMBERS (Suitable for TC 03, TC 53, TC 06, TC 07, TC 08, TC 10, TC 11,TC,12 TC 15 & TC19I CARDS)





# TRIPLE LICKERIN CARD CONVERSION KIT





## TC CARDING RUBBER RING HOLDER

# BLOW ROOM DUCTS LHS AND RHS FOR CVT 1, CLC 1 & CVT 3, CLC 3





CONVERSION KIT FOR INTERMEDIATE SUCTION TO CONTINUES SUCTION BY Condisor



RR H1





RR H2

# CARD WASTE STUDY MACHINE SUITABLE FOR LC, DK & TC CARDING MACHINE



# TC CARDING INDIVIDUAL LICKERIN WASTE SEPARATE KIT (Suitable for TC 03, TC 53, TC 06, TC 07, TC 08, TC 10, TC 11, TC 12, & TC 15 CARDS)



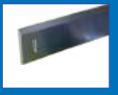
# NEW TYPE RUBBER RINGS SUITABLE FOR DK AND TC CARDING





CARDING MODE KNIFE (SUITABLE FOR LC,DK & TC CARDING MACHINE )







# LAKSHMI CARD COPS TECHNO ENGINEERING

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Web : www.lakshmicardcops.com

# LAKSHMI CARD COPS TECHNO ENGINEERING BLOWROOM MACHINE





Manufactures of Textile Blowroom Machineries & Spares:

- GBR 1000/1200 & 1600 mm
- Step Cleaner (SRS 6) 1000 & 1200mm
- RK/RSK/CVT Machines
- Dustex M/c (DX)
- BE Beater With Reserve Box
- Roving Ends Opener M/c
- Condensor & Feed Trunk
- Hard Waste Opener M/c
- Pre Opener Machine With Feeding Conveyor
- Cyclone Compactor & TV425/500/600 Technical Fan





# **STEP CLEANER SRS 6 / GBR MACHINE**



STEP CLEANER SRS 6			
Working Width	1000mm	1200mm	
Туре	Heavy Gauge	Heavy Gauge	
Production	750 Kgs/Hr	850 Kgs/Hr	
Installed Power	5 HP	5 HP	
Floor Space(mm)	3045 * 1250	3045 * 1450	
Feed Conveyor	Avail as Per Req	Avail as Per Req	
Beater Type	U Spikes/Cone Spikes	U Spikes/Cone Spikes	

#### Step Cleaner M/c - SRS6

To open & Clean the cotton. The rapid revolution of 6 Beating cylinders (Multiple beater) and beating the spikes on cotton against grid bar, centrifugal force & gravity combine effectively to open the cotton and remove heavier impurities.

#### Salient Features of SRS - 6

- Effective micro dust extraction by dust hood.
- Individual micro dust collection chambers provide effective cleaning of cotton.
- The degree of opening & trash extraction can be adjusted for a very wide range of cotton type & grades by changing the speed of beater , the profile of Grid bar.
- Maximum Trash Extraction.
- Adjustable grid bar profile to optimize cleaning efficiency.
- Simple efficient unit suitable for all classes of cotton

GBR MACHINE			
Working Width	1000mm	1200mm	1600mm
Туре	Heavy Gauge	Heavy Gauge	Heavy Gauge
Production	650 Kgs/Hr	750 Kgs/Hr	900 Kgs/Hr
Installed Power	7.5 HP	7.5 HP	7.5 HP
Machine Size(M)	5.25*1.5*2.5	5.25*1.7*2.5	5.25*2*2.5
Feed Conveyor	2.5 M	2.5 M	2.5 M
Beater Type	Pin Beater	Pin Beater	Pin Beater

#### **GBR**

Compressed Wooden Lattice & Inclined Lattice Evener Beater with manual adjustment highest flexibility on smallest space by direct feeding of materials.

Suited for opening of all cotton, cotton waste & man-made fibres etc at medium production rates.

Uniform feeding possible.

Specific mixing of different material flows possible with additional trunks.

The economical solution for small lots.



# BE BEATER WITH RESERVE BOX / CONDENSOR / RK / RKS CVT MACINE





#### CONDENSOR

#### TYPE : LVSA

Width 1000mm Installed Motor : 1 / 3.2 Kw Perforated Drum Provide perfect micro dust removing from cotton Heavy Gauge Condensor



**RK / CVT Machine** - Krishna Beater/ Pin Beater With Adjustable Grid Segment

Feed Trunk provide the storage of material and also control the cotton flow with the help of Photo Cell.

\*Pins on Wooden Lags \* Four lags in a Beater

RSK Machine - Lickering Beater With Adjustable Grid Segment

Feed Trunk provide the storage of material and also control the cotton flow with the help of Photo Cell.

\*Wire Beater

#### **BE BEATER WITH RESERVE BOX**

#### **CONDENSOR + RESERVE BOX WITH FEED CONTROL + BE BEATER**

Feed Trunk with reserve box, Feed Cotton evenly to the next stage.

It consists of two feed roller and photo cell unit to feed the material evenly. Photo cell measures the material level and intimate to previous machine through control panel to stop the material flow.

This Process avoid chocking of material in machines. Feed Trunk frames are heavy gauge material, which reduce the vibration.

#### **BE BEATER**

Working width : 1000mm

Production : 750 Kgs/Hr

The degree of opening and trash extraction can be adjusted for a very wide range of cotton types & grade by changing the speed of beater, and the profile of grid to beater.

Removes heavy impurities.

Maximum trash extraction can achieve.

Simple efficient unit suitable for all class of cotton.

BE Beaters are available separately for your existing Step Cleaner, Dry Cleaner etc.





# PRE BALE OPENER M/C / TWO BEATER PRE OPENER M/C TECHNICAL FAN TV425/500/600 / ZIGZAG MAGNET



#### PRE BALE OPENER M/c

3 & 4 Beater M/c , Cone Spikes 3HP Motor ½ HP Gear Motor for Conveyor 1.5M Feeding Conveyor (Extended upto 3M) Micro Dust Collection - 1 No Production : 500 Kgs/Hr Mobile Type - Movable With Grid bar arrangements.



#### TWO BEATER PRE OPENER M/C TECHNICAL FAN TV425/500/600

Two Beater Pre Opener Machine

Installed Motor - 2 HP Motor

Production - 300 Kgs /Hr

Two Beater Pre opener Machine open tough material.

Frequently used in Pre opening section.

TV 425 - Technical Fan (5HP/2880 RPM)

TV 500 - Technical Fan (10HP/2880 RPM)

TV 600 - Technical Fan (12HP/2880 RPM)

Customized Technical Fan also available against order.

Heavy Gauge Type

#### **ZIGZAG MAGNET**

Zigzag Magnet

Customized Size Magnets.

Round Magnet 1000mm Length & 500mm Length.

# ROVING END OPENER MACHINE / GRAVITY TRAP / HEAVY PARTICLES DROPLET



<b>ROVING EN</b>	D OPENER MAC	HINE	
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ROVING END C	PENER MACHINE		

Our Roving Ends Opener (R.E.O) can be used for opening of all types fiber<sub>s</sub> perfectly without causing any neps. The machine consists of a number of features which include a fed table, wooden collecting roller, feed  $r_{oller}$  with pedals, dead weight, pinned lags beater with 600mm diameter,  $perf_{orated}$  cage & delivery conveyor

Complete electrical with Control panel provide switch the machine user convenient.

REO			
Working Width	800mm	1000mm	
Туре	Heavy Gauge	Heavy Gauge	
Production	65 to 80 Kgs/Hr	70 to 90 Kgs/Hr	
Feed Drive	1.5 HP	1.5 HP	
Feed Roller Dia	80mm	80mm	
Beater Motor	5HP	5HP	
Machine Size(M)	1275 x 3600 x 1150mm	1475 x 3600 x 1150mm	
Power Required	3.75/1.5kW	3.75/1.5kW	
Beater Type	Pin Beater	Pin Beater	

#### **GRAVITY TRAP / HEAVY PARTICLES DROPLET**

The object of the gravity trap is to extract the seeds, stones and other heavy impurities from the cotton. Seeds in cotton must be removed, if not it causes so many difficulties in subsequent spinning preparatory process. For Ex, Seeds get crushed under the calender Roller in Blow Room & expel seed oil and affect the lap quality.

At carding, metallic wires get loaded with seed coats which affect the carding quality.

The installation of gravity trap in Blowroom is shown in image.

It can be installed at any point where the material is accelerated by either gravitational or by beating force and where further flow of material takes place by air suction.

Under these condition, if the air inlet to the suction system is provided the delivered material has a tendency to be thrown out of the air inlet, it is possible to effect the seeds and heavy particle against the resistance of incoming air.





## DUSTEX MACHINE (DX) / CYCLONE COMPACTOR-WASTE COLLECTION BLENDOMAT / BALE PLUCKER MAGNET / MIRO DUST / CYCLONE COMPACTOR



**CYCLONE COMPACTOR - WASTE COLLECTION** 



**MICRO DUST / CYCLONE COMPACTOR:** 

This is a specially designed compactor that is used to compact the huge amount of micro-dust.

#### **DUSTEX MACHINE (DX)**

Dustex DX is a high efficiency dust separator that effectively removes micro-dust particles at the end of the cleaning line installation. The Dustex improves the efficiency of downstream processes and ensures longer lives of clothings and spinning components, thus increasing economic efficiency of the overall installation.

#### Technical Details:

Power consumption: 3.75 kW Production: up to 600 kg/hr

#### Key Features:

High efficiency dust separator at the end of the cleaning line installation

Effectively removes even micro particles of dust Useful for OE and air-jet yarn applications

#### **BLENDOMAT / BALE PLUCKER MAGNET**



We Offer Blendomat / Bale Plucker Magnet mainly used for removing the Heavy Metal particles from the Bales. Most of the Fire causes due to Metal and Bale Plucker / Blendomat Beater get contact. To avoid the huge loss from Cotton and Machineries Fire accident, install our Magnet in the Bale Plucker / Blendomat Machine.

# HARD WASTE RECYCLING MACHINE





#### HARD WASTE RECYCLING MACHINE

**Product Description** 

Applications:

The machine is specially used to open the hard wastes: 1.All kind of fabric wastes: Fabric clips from garments plant, used garments and cloths and waste fabric etc. Output: 70 to 90kg/h. Staple length of fiber: 16 to 21 mm. 2.All kinds of yarn wastes: Yarn hard waste, selvedge waste, sizing yarn waste and waste thread etc. Output: 80 to 100kg/h. Staple length of fiber: 16 to 23mm.

Main Features:

1.Waste feeding:

Manual through conveyor lattice

2.Auto, continuous, cycling opening:

The wastes are fed by manual to the lattice. The un-opened wastes which are dropped into the bottom of machinery is carried by the bottom conveyor belts and suctioned by fans to No.1 to No.3 chute feeder separately. Auto, continuous, cycling opening is carried out till the wastes are opened into fibers. <u>3.Opening points arrangement:</u>

Total seven opening points, No.1 to No.2 Hard wooden cylinder opener, 630cm diameter, with metallic saw wire and No.3 to No.7 licker-in opener, 250cm diameter, with metallic saw wire. The proper opening &cleaning points and duty to reduce damage of fiber.

4.Dust air exhaust (by pipes):

Exhaust dust air to dust filter.

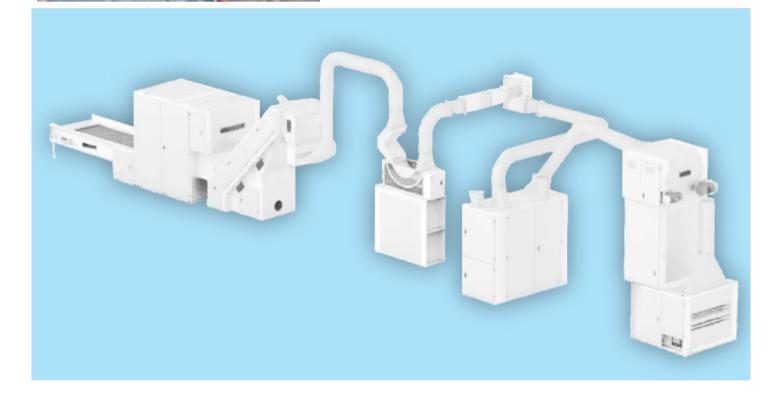
5.Fiber collection

Output fibers can be collected manually.



# **FIBRE OPENING MACHINE**

# Fibre Opening Machine Application: Pillows, cushions, Soft toys, Sofa Production 120 Kgs/Hr Beater Motor 5 HP Feed Roller Dia 80mm Beater Type Wire Beater





# LAKSHMI CARD COPS TECHNO ENGINEERING

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